

Patina Techniques for Resin/Cold Casting

The most important goal to achieve for a successful patina on cold casting is to expose the metal powder. The metal powder spheres typically become coated with the polyester or polyurethane resins, keeping the patina solutions from reacting. Sandblasting with a fine material, so that detail will not be lost, is the preferred method of preparing the resin for the patina process. Steel wool will work also. Heating the casting with a hair dryer or sunlight will further help the patina process.

Coverage for the patina solutions is 200 sq/ft per gallon

Any cold Traditional Patina, Universal Patina, Water Base Dye Oxide, Solvent Dye, or colored Wax may be applied to the Metal Coating for color. Below are a few of the endless color applications.



Bronze Resin Casting
with Darkening and Tiffany Green Patina



Copper Resin Casting with
Darkening & Light Green Patina